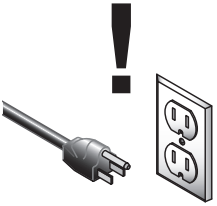




MODEL H3236 SLOW SPEED KIT For G4176 INSTRUCTIONS



! WARNING
Always disconnect power to the machine before performing maintenance. Failure to do this may result in serious personal injury.

The Model G4176 power feeder is equipped with two sets of change gears that provide four different feed rates of 20, 26, 33, and 43 feet per minute. The Model H3236 Slow Speed Kit provides two additional feed rates of 13 and 62 feet per minute. Use the table below (**Figure 1**) and these instructions to install the required change gears to get your desired feed rate.

| Change Gear and Feed Rate Chart |
|--|
| <p>Model H3236 Slow Speed Kit Gears:</p> <p>A, 16 Tooth + B, 34 Tooth = 13 Ft (4M)/ Per Min</p> <p>A, 34 Tooth + B, 16 Tooth = 62 Ft (19M)/ Per Min</p> |
| <p>Original Equipment Change Gears:</p> <p>A, 20 Tooth + B, 30 Tooth = 20 Ft (6M)/ Per Min</p> <p>A, 30 Tooth + B, 20 Tooth = 43 Ft (13M)/ Per Min</p> |
| <p>Original Equipment Accessory Change Gears:</p> <p>A, 24 Tooth + B, 26 Tooth = 26 Ft (8M)/ Per Min</p> <p>A, 26 Tooth + B, 24 Tooth = 33 Ft (10M)/ Per Min</p> |

Figure 1. Change gear table.

To change your power feeder feed rate:

1. Move the switch to the OFF position.
2. DISCONNECT THE POWER FEEDER FROM POWER!
3. Refer to the change gear table on the inside of the chain cover (**Figure 2**) or the table in **Figure 1** to find the gear combination required for your chosen feed rate.

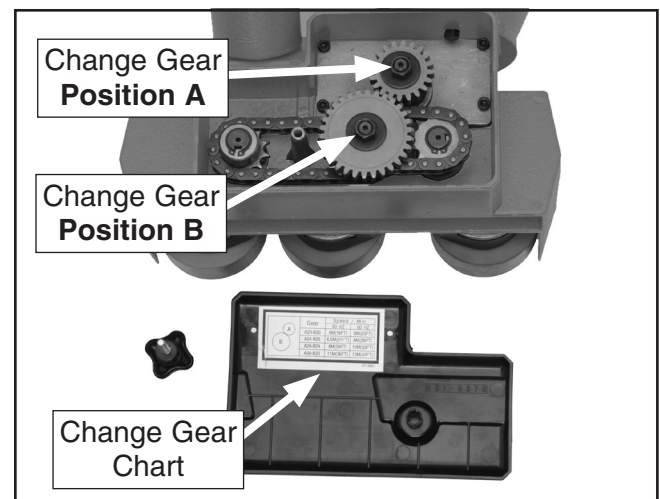


Figure 2. Change gear locations.

4. Remove the chain cover and the two 14mm hex nuts securing the **Position A & B** change gears to the shafts.
5. Swap the required gears in **Positions A & B** shown in **Figure 2**.
6. Reinstall the hex nuts and the chain cover.

If you need help with your new item, call our Tech Support at: (570) 546-9663.

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