



MACHINE DATA SHEET

Customer Service #: (570) 546-9663 · To Order Call: (800) 523-4777 · Fax #: (800) 438-5901

MODEL G0552 PLANER MOULDER

Product Dimensions:

Weight..... 233 lbs.
 Length/Width/Height..... 33 x 20 x 45 in.
 Foot Print (Length/Width)..... 28 x 19-1/2 in.

Shipping Dimensions:

Type..... Not Available
 Content..... Not Available
 Weight..... N/A
 Length/Width/Height..... N/A x N/A x N/A

Electrical:

Switch..... Magnetic with Thermal Overload Protector
 Switch Voltage..... 220V
 Cord Length..... 10 ft.
 Cord Gauge..... 14 gauge
 Minimum Circuit Size..... 15 amp
 Plug Included..... No

Motors:

Main

Type..... TEFC Capacitor Start Induction
 Horsepower..... 2 HP
 Voltage..... 220V
 Prewired..... 220V
 Phase..... Single
 Amps..... 12A
 Speed..... 3450 RPM
 Cycle..... 60 Hz
 Number Of Speeds..... 1
 Power Transfer Power Twist V-Belt
 Bearings..... Shielded and Lubricated

Main Specifications:

Operation Info

Max. Cut Width..... 7 in.
 Max. Cut Height..... 8 in.
 Min. Stock Length..... 9 in.
 Min. Stock Width..... 1/4 in.
 Max. Stock Thickness..... 8 in.
 No. Of Cuts Per Inch..... 78
 No. Of Cuts Per Minute..... 14000
 Cutterhead Speed..... 7000 RPM
 Planing Feed Rate..... 15 FPM
 Moulding Feed Rate..... 15 FPM
 Max. Cut Depth Planing Full Width..... 1/16 in.
 Max. Cut Depth Planing 6 Inch Wide Board..... 1/16 in.
 Max. Profile Depth Moulding..... 3/4 in.
 Max. Profile Width Moulding..... 6-3/4 in.

Cutterhead Info

Cutterhead Type.....	2 Knife
Cutterhead Dia.....	1-1/4 in.
No. Of Knives.....	2
Knife Type.....	HSS
Knife Size Length.....	7-1/8 in.
Knife Size Width.....	1-1/2 in.
Knife Size Thickness.....	1/8 in.
Knife Adjustment.....	Hex Bolts

Table Info

Table Bed Size Length.....	8-1/2 in.
Table Bed Size Width.....	14-1/4 in.
Table Bed Size Thickness.....	2-3/8 in.
Floor To Table Height.....	31 in.

Construction

Table Construction.....	Precision Ground Cast Iron
Body Construction.....	Cast Iron
Stand Construction.....	Pre-Formed Steel
Cutterhead Assembly Construction.....	One Piece Machined Square Arbor with Shielded Ball Bearings
Infeed Roller Construction.....	Rubber
Outfeed Roller Construction.....	Rubber
Paint.....	Powder Coated

Other

Measurement Scale.....	Inch
No. Of Dust Ports.....	1
Dust Port Size.....	4 in.
Mobile Base.....	G7314

Other Specifications:

Country Of Origin	Taiwan
Warranty	2 Year
Serial Number Location	Upper Left Corner of Machine Stand Front
Assembly Time	1-1/2 hours

Features:

- Open Sides Allow Profiling of Mouldings Such as Casings with Ease
- Feed Rollers Provide Consistent Performance
- Easy Access Knife Changing
- Includes Sturdy Work Stand
- Segmented Belt
- Includes Infeed and Outfeed Rollers

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