

J E T[®]

WMH | TOOL GROUP

Assembly and Parts Manual

SC-1630/2436 Service Cart



⚠ WARNING

- Read instructions before assembly.
- Improper assembly can cause personal injury, and/or property damage.
 - Maximum load is 500 lbs. distributed evenly.
 - Do not overload cart.
 - Do not use the cart as a toy.

Assembly (refer to parts list on reverse side)

1. Attach the swivel/fixed casters to the bottom tray using (16) M8x16 hex cap screws, (32) M8 flat washers, (16) M8 lock washers and (16) M8 hex nuts. Tighten all hardware.
2. Attach the four metal supports to the bottom tray using (16) M6x12 cap screws, (32) M6 flat washers, (16) M6 lock washers and (16) M6 hex nuts. Leave hardware loose until top tray has been installed.
3. While installing the top tray, attach the handle to the same end that has the swivel casters. Use (16) M6x12 hex cap screws, (32) M6 flat washers, (16) M6 lock washers and (16) M6 hex nuts.
4. Tighten all hardware.

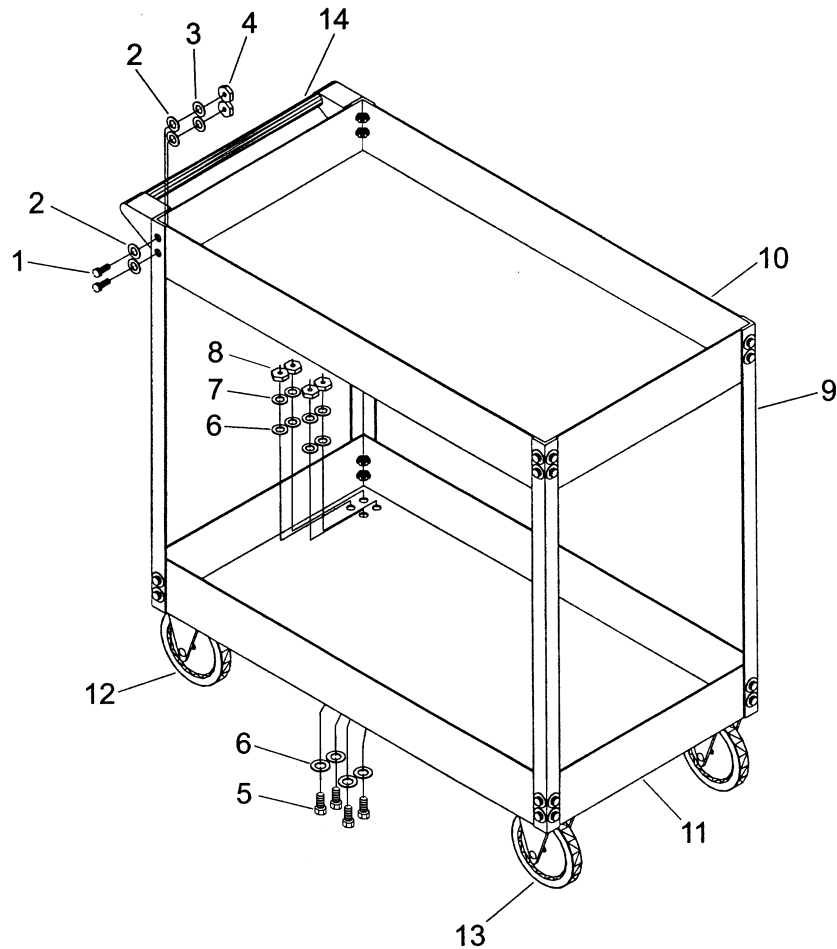
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Parts List for the SC-1630 and SC-2436

Index No.	Part No.	Description	Size	Qty
	140023	Service Cart, Model SC-1630		
	140024	Service Cart, Model SC-2436		
1	TS-1482021	Hex Cap Screw	M6x12mm	32
2	TS-1550041	Flat Washer	M6	64
3	TS-1551041	Lock Washer	M6	32
4	TS-1540041	Hex Nut	M6	32
5	TS-1490021	Hex Cap Screw	M8x16mm	16
6	TS-1550061	Flat Washer	M8	32
7	TS-1551061	Lock Washer	M8	16
8	TS-1540061	Hex Nut	M8	16
9	SC1630-9	Metal Support		4
10	SC1630-10	Metal Tray (top)		2
	SC2436-10	Metal Tray (top 2436)		2
11	SC1630-11	Metal Tray (bottom)		2
	SC2436-11	Metal Tray (bottom 2436)		2
12	SC1630-12	Swivel Caster Assembly (includes caster and mount)		2
13	SC1630-13	Fixed Caster Assembly (includes caster and mount)		2
14	SC1630-14	Handle Assembly (includes handle and end mounts)		1
	SC2436-14	Handle Assembly (includes handle and end mounts)		1
	SC1630-HK	Hardware Kit (includes items 1 thru 8)		



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